ROLL BAR & CHASSIS PAINT

DESCRIPTION AND USES

Rust-Oleum® Roll Bar & Chassis Paint is a one step epoxy coating that does not require a primer. It gives the appearance of a tough baked-on, porcelain-like finish that provides excellent corrosion resistance. It is suitable for use on roll bars, grill guards, frames, suspension, trailers and equipment. .

Rust-Oleum Roll bar & Chassis Paint features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with wider finger pad reduces fatigue caused by continuous spraying.

PRODUCTS

SKU (11 ounce spray)	Description
263377	Gloss Black
275231	Satin Black

PRODUCT APPLICATION

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Do not use on galvanized metal. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

SURFACE PREPARATION

Wash the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and let dry. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces.

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.eps.gov/lead**.**

PRODUCT APPLICATION (cont.)

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can 10-14" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface and in motion while spraying. Apply 2 or more light coats a few minutes apart. Do not use near open flame.

DRY & RECOAT

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. Dries to the touch in 2-4 hours, to handle in 5-9 hours and is fully dry in 24 hours. May recoat within ½ hour or after 1 week.

CLEAN-UP

Wipe off tip when finished. Clean up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

Form: GDH-409
Rev.: 080514

TECHNICAL DATA

ROLL BAR & CHASSIS PAINT

PHYSICAL PROPERTIES

		ROLL BAR & CHASSIS PAINT
Resin Type		Epoxy Ester Modified Alkyd
Pigment Type		Carbon Black
Solvents		Acetone, Butyl acetate, Xylene
MIR		1.40 Max
Fill Weight		11 ounces
Recommended Dry Film Thickness (DFT) Per Coat		2.0 mils (50µ)
Practical Coverage at Recommended DFT		10-15 sq. ft./can (0.90-1.40 m^2/can)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	**Touch**	2-4 hours
	Handle	5-9 hours
	Recoat	Within ½ hour or after 1 week
	Fully Dry	24 hours
Dry Heat Resistance		250°F (121°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see MSDS

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.

RUST-OLEUM BRANDS

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